

Published : Sep 16, 2004

Rear Crossmember

Removal

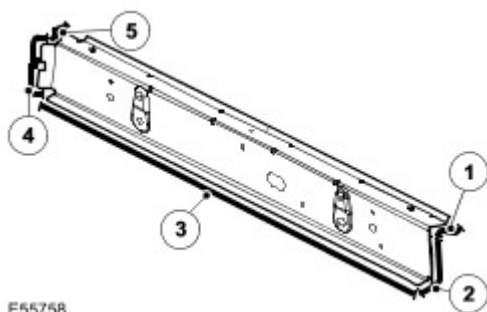
NOTE :

In this procedure, the rear crossmember is replaced in conjunction with the back panel.

- 1 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
- 2 . Remove the back panel. For additional information, refer to [Back Panel \(77.80.20\)](#) (Section 501-30 Rear End Sheet Metal Repairs)

3 .

Item	Description
1	Mig weld.
2	3 spot welds.
3	12 plug welds.
4	3 spot welds.
5	Mig weld.



- 4 . For additional information:
 - Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
 - Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
 - Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

- 1 . Install is the reversal of removal.